

Fischer DAP 8/2500E Synchronized Press Brake



- Upper ram configured for US style tooling
- Center slot on crowning rail with clamping bars for sectionalized tooling
- Y1,Y2,X,R,Z1,Z2 & CNC crowning
- New Cybelec VisiTouch CNC control
- New B&R safety PLC system with touch screen for mode selection and diagnostics

Pressing Capacity	88 ton
Year of manufacture	1998
Bed length	100 in
Y Axis Stroke	10.75 in
Daylight (Closed)	7 in
Daylight (Open)	18 in
Weight	14,330 lbs
X Axis Travel	30 in
R Axis Travel	4 in
Programmable Axes	Y1,Y2,X,R,Z1,Z2
Crowning	Electric Wila Wedge System
Control System	Cybelec Visitouch19
Light Guards	Sick C4000 Light Guards
Hydraulics System	Mannesman Rexroth
Safety	Side Fences, Rear Fence with interlock & Palm buttons mounted on a pedestal





This machine has been retrofitted with a new Cybelec VisiTouch19 control system and a new safety PLC system by Control Works. The safety PLC system has a touchscreen HMI mounted flush on the panel door to control motor start and mode select functions, additional menus allow for switching off the light guards and diagnostic screens to check status of external devices such as the footpedal, two hand control and hydraulic valves. All work is fully documented with a complete set of electrical schematics.